



ELLSWORTH

— CORRECTIONAL FACILITY —

Ellsworth Correctional Facility (ECF) was originally built as a 96-bed minimum security facility in 1988, receiving the first residents on August 8, 1988. To meet the population challenges of the Kansas Department of Corrections (KDOC), ECF built and developed over the years to its present design, providing housing for up to 915 residents between the ECF Central and East Units.

The Spiritual Life Center (SLC) at ECF was built entirely with donated funds, resident labor, and supervision from KDOC staff. It was dedicated on April 29, 2004, and serves all faiths for our resident population, providing not only primary religious services but also education, religious support, revivals, and volunteer-based services to establish the necessary faith foundation for our resident population. The SLC has a rich history of Annual Christmas Concerts and Dinner Theaters too!

The Protective Custody Transition Unit at ECF was designed to provide residents housed in long term restrictive housing units at other facilities an opportunity to successfully transition into general population at ECF. This has allowed them to fully participate in programming, resources, faith-based services, and socialization that will greatly enhance their opportunity for success while incarcerated and upon release. At this time, **159 residents** have been accepted into the PC Transition Unit, and **148 residents** have successfully transitioned into general population for a **93.1% success rate!**

Canine Assistance Rehabilitation Education and Services (CARES), Inc.

Since 1999, the CARES group has worked with ECF residents who teach puppies basic obedience and socialization skills during a three- to six-month period. After completing additional training at CARES, Inc., these trained service dogs are placed with individuals who have a variety of challenges (physical, mental, or emotional). CARES, Inc. has placed service dogs with schools, veterans, and individuals throughout the world.

Educational and Reentry Programs at Ellsworth Correctional Facility

Barton Community College

- **Welding Certification:** This is a 16-credit hour course consisting of six classes. Classes include OSHA 10 Safety Course; shielded metal arc welding, gas metal arc welding, gas tungsten arc welding, blueprint reading for welders, and cutting processes. This certification provides the student with the skills necessary to obtain an entry level welding job.
- **Certificate in Plumbing 1:** Coming Soon! This is a 16-credit hour certificate program for those who want to start a career in the plumbing field. Students will earn an NCCER Introductory to Craft Skills and Plumbing Level I Certificate, and a 10-hour OSHA Certification.
- **Associate in General Studies:** This is a 60-credit hour associate degree program which offers the opportunity to develop knowledge and skills while gaining an appreciation for lifelong learning.
- **Certificate in Business Management and Leadership:** This is an 18-credit hour course that will help prepare students to enter directly into a career in the business world. This includes understanding entrepreneurship, general accounting, supervisory skills, management processes, and customer service.
- **Associates in Applied Science: Business Management and Leadership:** This is a 64-credit hour associate degree that will prepare students to enter directly into a career in the business world. There are three areas of specialization from which to choose: Marketing Management, Personnel Management, or Bank Management.

- **GED Instruction/Testing:** The GED instruction includes Math, Science, Social Studies, and Reading and Language Acquisition (RLA). These courses include reading, locating information, and mathematics. Testing is provided once the student has achieved the necessary growth for successful achievement of the High School Equivalency.
- **Accelerating Opportunity – Kansas (AOK):** The AOK program is utilized to co-enroll qualified Adult Education/GED students into welding classes. Welding instruction will be bolstered by the presence of an Adult Education Co-Instructor, who will also facilitate out-of-class tutoring to accelerate acquisition of both HSE and CTE credentials.

Title 1 Classes

Those residents who qualify for Title 1 (21 years of age or under, and/or special education/credit recovery) are offered classes through Lawrence Gardner. The instructor is Lori Hamilton with Smoky Hill Education Service Center in Salina, Kansas.

ECF Recidivism Reducing Programming:

Substance Abuse Programming through Heartland Regional Alcohol and Drug Assessment Center (HRADAC), which is a cognitive behavioral approach to substance abuse issues.

Job Readiness - Cognitive Behavioral approach for Job Skills including a Career Portfolio and Mock Interviews.

Improving Family Relationships – Cognitive Behavioral approach to creating a better family dynamic. One module included for parenting (optional).

Long term reentry classes for residents with longer sentences that will be considered for peer facilitators in the future.

Thinking for a Change (T4C) – On hold at this time so they can test another cognitive class.

Sex Offender Programming -Coming soon to ECF.

Approved FTE's:

Number of Corrections Officers:	160
Number of Other Staff:	74
Total Number of Staff:	234

Corrections Officer Vacancies: 37 (23.125%)

Total Capacity of ECF: 915
Current Capacity of ECF: 659 (collapsed Building 3 and East Unit due to lack of staffing)

Other Collapsed Programs:

Wheels for the World	14 resident jobs
Bike Shop	12 resident jobs
Art Welding	7 resident jobs
SLC Custom Crafts	7 resident jobs

ECF PRIVATE INDUSTRY EMPLOYMENT

- **Great Plains Manufacturing**, a PRISON BASED PRIVATE INDUSTRY, which specializes in manufacturing agricultural equipment, began operations at ECF on September 12, 2005. Offenders working at ECF provide welding services of small sub-component parts for farm implements.
- **Moly Manufacturing LLC** began operations at ECF as a PRISON BASED PRIVATE INDUSTRY in December 2010. Offenders working at ECF provide welding services of small sub-component parts for cattle chutes.
- **Maico Industries** began employing offenders in a NON-PRISON BASED private industry capacity in November 2005. Maico is in Ellsworth, Kansas, and specializes in 3-plate built-up structural steel beams and girders for the construction of shopping malls, factories, manufacturing plants, airport hangars, factory warehouses, schools, public works, public utility co-ops, steel mills, hospitals, medical centers, and much more.
- **Moly Manufacturing LLC** partnered with ECF to provide NON-PRISON BASED private industry employment in Lorraine, Kansas, in August 2007. Offenders working at Moly provide welding services for assembly of cattle chute completion.
- **PKM Steel** partnered with ECF to provide NON-PRISON BASED private industry employment in May 2014. PKM Steel is in Salina, Kansas. Offenders provide welding services to manufacture heavy and intermediate structural steel for all types of commercial and industrial buildings.

NUMBER OF OFFENDERS EMPLOYED WITH PRIVATE INDUSTRY as of March 16, 2023:

Inside ECF: 56
Outside ECF: 38

**TOTAL OFFENDERS EMPLOYED
IN PRIVATE INDUSTRY POSITIONS: 94**

COUNTIES WHERE ECF EMPLOYEES RESIDE

BARTON	19
CLOUD	1
DICKINSON	1
ELLSWORTH	105
LINCOLN	12
MCPHERSON	4
PAWNEE	1
RENO	3
RICE	15
RUSSELL	10
SALINE	30